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REQUIRED TOOLS

- **socket wrench**
- **combination wrench**
- **insert nut**
- **hardened hex head bolt** with the same threading as the insert
- **hardened nut** that fits the hex head bolt
- **flat washer** with a larger diameter than the insert

PROCEDURE

1. Thread the nut onto the bolt, then attach the flat washer and insert as shown below.



2. Position the insert assembly in the socket.
3. Hold the bolt firmly in place with a socket wrench. Rotate the nut clockwise, as shown below. Tighten the nut until only 2-3 threads are visible on the bolt.

